

# Beauty is a chameleon.

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She can wear the deep pigments of a Renaissance painting or the unfolding petals of a peony. This versatility is what makes one attractive home different from the next. Your vision of beauty becomes reflected in every aspect of your home and can begin at the front door. The question is this: Will it be a handcrafted statement of aesthetic individuality? With a Custom Fiberglass door, the answer is yes.

*Ce*

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In the hands  
of JELD-WEN  
artisans, fiberglass  
is transformed  
into exceptionally  
beautiful doors.

These doors feel and look like solid wood (even down to the knots and cracks). To enhance them, we offer luxurious woodgrain finishes and paint colors, sparkling glass options, and charming hardware options to support any design preference and architectural style. The combination of options you select allows you to enjoy a customized look. Whatever you choose, the resulting masterpiece will endure year after year.





# REMARKABLE BEAUTY

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*About our featured doors: To find out more about the doors featured on pages 2–6, please see the index on page 71.*





## AUTHENTIC OPTIONS

We created options with our Old World Collection door designs especially in mind. They enhance the visual appeal of any design, while giving the door an architecturally authentic look. A sampling of these options is shown here. Please see pages 58–65 for the full range.



### Speakeasies

For door designs with speakeasies, we offer a range of grilles to highlight this distinctive feature. Matching sidelight grilles are also available.



### Antique finishes

Especially ideal for our Old World designs, these finishes provide an aged look that enhances the woodgrain's pattern.



### Straps

These accents have a hand-forged look, which adds character to a door's rails, corners or radius components.



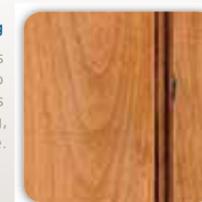
### Clavos

Select clavos for the look of bolt heads used in Medieval and Renaissance architecture. They have a handmade look.



### Distressing

This technique adds character marks to doors and sidelights for a charming, rustic appearance.





**A1322**  
Knotty Alder Woodgrain  
Radius Top Panel Door,  
Mocha Finish



**A1202**  
Knotty Alder Woodgrain  
Panel Door, Caramel Finish,  
Optional 1-3/4" Diamond Clavos  
in Dark Patina



**A1202**  
Knotty Alder Woodgrain  
Panel Door, Caramel Finish



**A1202**  
Knotty Alder Woodgrain  
Panel Door, Chappo Finish



**A1202**  
Knotty Alder Woodgrain  
Panel Door, Caramel Finish,  
Optional 1" Round Clavos  
in Dark Patina



**A1221**  
Mahogany Woodgrain  
Panel Door, Mocha Finish,  
Optional 1-3/4" Round Clavos  
in Dark Patina

JELD-WEN® Custom Fiberglass doors will consistently stand up to any climate—hot or cold, wet or dry—yet they look virtually indistinguishable from solid wood. This makes them the most unique fiberglass doors available today. In fact, they’re the world’s finest. We’ve created these reliable and remarkable doors in many architecturally inspired designs and with a vast range of options, which allows you to make our artistry your own.

With their unique charm, it’s no wonder that door designs in this collection are some of our most popular. They are crafted to reflect the timeless enchantment and visual warmth of Old World aesthetics, so they’re sure to enhance new and existing homes alike. These doors are available with beautiful stain colors in Knotty Alder and Mahogany woodgrains, with rustic hardware and decorative accents, and glass inserts that can be customized with different designs, glass types and caming. To review these options, please see pages 58–65.



**A1202**  
Mahogany Woodgrain Double Radius Top Panel Doors,  
Caramel Finish, Optional 1-3/4" Round Clavos in Dark Patina



**A1202**  
Knotty Alder Woodgrain  
Radius Top Panel Door, Cashmere  
Finish, Optional Speakeasy and  
Bordeaux Grille in Dark Patina



**A1322**  
Knotty Alder Woodgrain  
Radius Top Panel Door, Mocha  
Finish, Optional 1-3/4" Round  
Clavos in Dark Patina



**A1322**  
Knotty Alder Woodgrain  
Segment Top Panel Door,  
Chappo Finish





**A1322**  
Knotty Alder Woodgrain  
Panel Door, Antique Honey Finish



**A1208**  
Knotty Alder Woodgrain  
Panel Door, Antique Caramel Finish



**A1222**  
Knotty Alder Woodgrain  
Panel Door, Caramel Finish



**A1202**  
Mahogany Woodgrain Radius Top  
Panel Door, Mocha Finish



**A1202**  
Mahogany Woodgrain  
Panel Door, Caramel Finish



**A1322**  
Mahogany Woodgrain Segment  
Top Panel Door, Sable Finish



**A1301**  
 Mahogany Woodgrain Panel Door,  
 Sequoia Finish, Optional 1-3/4"  
 Round Clavos in Dark Patina



**A1301**  
 Paint Surface Woodgrain  
 Segment Top Panel Door, Forest  
 Finish, Optional 1" Round Clavos  
 in Dark Patina



**A1322**  
 Mahogany Woodgrain  
 Panel Door, Honey Finish,  
 Optional 1-3/4" Round Clavos  
 in Dark Patina



**A1322**  
 Mahogany Woodgrain  
 Radius Top Panel Door,  
 Caramel Finish, Optional 1-3/4"  
 Round Clavos in Dark Patina



**A1301**  
Mahogany Woodgrain Radius Top  
Panel Door, Cashmere Finish,  
Optional 1" Round Clavos in  
Dark Patina



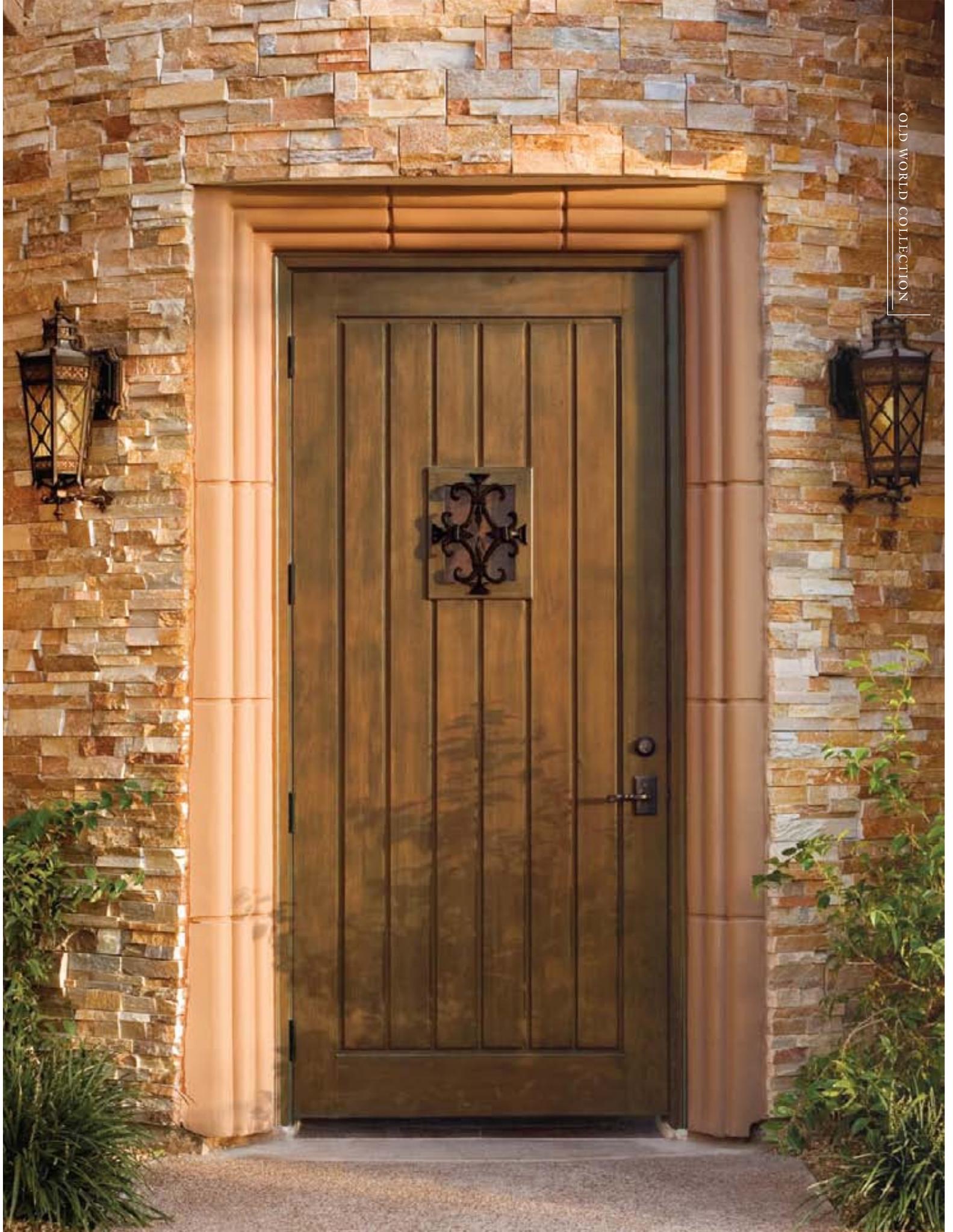
**A1308**  
Knotty Alder Woodgrain  
Radius Top Door, Antique  
Mocha Finish, Optional 1-3/4"  
Clavos in Dark Patina



**A1301**  
Knotty Alder Woodgrain  
Door, Antique Cashmere  
Finish, Optional 1" Clavos  
and Speakeasy with Rustic  
Grille in Dark Patina



**A1209**  
Knotty Alder Woodgrain Panel Door,  
Chappo Finish, Optional Speakeasy  
with Seville Grille in Dark Patina  
*Note: Available only in 3'6" x 8'0"*





## CRAFTSMAN COLLECTION



Perfectly complement a Craftsman, Shaker or Mission style home with the authentic designs in this collection. These designs include many of Craftsman architecture's defining features, including bold, clean lines with simple flat panels and non-profiled sticking. Options include architecturally inspired shelves, Oak and Mahogany woodgrain finishes or paint colors, and glass inserts, which can be customized with your choice of designs, glass types and coming. To review these options, please see pages 58–65.



**A387 Door and A1103 Sidelights**  
 Mahogany Woodgrain, Sequoia Finish, X Glass



**A362 Door and A1103 Sidelights**  
 Mahogany Woodgrain, Antique Cashmere Finish,  
 Insulated Glass, Optional Shelf  
*Note: Same lite configuration (9-lite) in 8'0" door*



**A312 Door and A1103 Sidelights**  
Mahogany Woodgrain, Antique Caramel Finish,  
X Glass, Optional Shelf



**A312 Door and A1103 Sidelights**  
Mahogany Woodgrain, Sable Finish, Z Glass



## CLASSIC COLLECTION



Add a sense of elegance to any home with a door from this distinctive collection. These versatile doors are designed to complement nearly any architectural style, from Colonial to Contemporary. And each one can be enhanced with your unique choice of options. This selection includes various Oak and Mahogany woodgrain finishes and paint surface colors. We also offer decorative glass inserts that can be personalized with a range of designs, glass types and coming. To review these options, please see pages 58–65.



**A250**  
Mahogany Woodgrain Doors and Sidelights, Sequoia Finish,  
C Glass (Clear Beveled, Ripple, Clear Water), Brass Caming



**A250**  
Mahogany Woodgrain Panel Door and Sidelight,  
Sequoia Finish, C Glass (Clear Beveled, Ripple,  
Clear Water), Brass Caming



**A250**  
 Paint Surface Door and Sidelight, Eggshell Finish,  
 C Glass (Clear Beveled, Ripple, Clear Water),  
 Brass Caming



**A250**  
 Paint Surface Door and Sidelight, Eggshell Finish,  
 C Glass (Clear Beveled, Ripple, Clear Water),  
 Brass Caming



**A250U**  
 Door Glass, U Glass  
 (Clear Beveled, Glue  
 Chip Beveled, Ripple),  
 Patina Caming



**A250Y**  
 Door Glass, Y Glass  
 (Clear Beveled,  
 Glue Chip, Ripple),  
 Polished Zinc Caming



**A252**  
Mahogany Woodgrain Doors and Sidelights, Sequoia Finish, A Glass (Clear Beveled, Rain (Cotswald)),  
Polished Zinc Caming



**A252**  
Paint Surface Doors and Sidelights, Eggshell Finish, A Glass (Clear Beveled, Rain (Cotswald)),  
Polished Zinc Caming





**A412**  
 Mahogany Woodgrain Panel Door and Sidelights, Sequoia Finish, H Glass  
 (Clear Beveled, Clear Baroque), Brass Caming, Optional Carving



**A412**  
 Paint Surface Panel Door, Khaki Finish



**A412**  
 Paint Surface Panel Door and Sidelights, Khaki Finish, L Glass  
 (Clear Beveled, Clear Water), Brass Caming, Optional Carving



**A412**  
Oak Woodgrain Door and Sidelight, Honey Finish,  
H Glass (Clear Beveled, Clear Baroque,  
Glue Chip), Brass Caming



**A401**  
Oak Woodgrain Door and Sidelights, Cashmere Finish, C Glass (Clear  
Beveled, Ripple, Clear Water), Brass Caming



**A401B**  
Sidelight Glass, B Glass (Clear Beveled,  
Glue Chip, Clear Water), Patina Caming



**A401B**  
Door Glass, B Glass (Clear Beveled, Glue Chip,  
Clear Water), Patina Caming



**A201**  
Oak Woodgrain Doors and Sidelights, Honey Finish,  
Q Glass (Clear Beveled, Reed, Rain (Cotswald)), Brass Caming



**A200**  
 Paint Surface Doors, Khaki Finish, Y Glass (Clear Beveled, Reed, Glue Chip, Rain (Cotswald)), Patina Caming



**A200**  
 Paint Surface Doors, Khaki Finish, Q Glass (Clear Beveled, Reed, Rain (Cotswald)), Polished Zinc Caming



**A225**  
Oak Woodgrain Panel Door,  
Honey Finish



**A225**  
Oak Woodgrain Door and Sidelight,  
Cashmere Finish, R Glass (Clear Beveled, Clear  
Baroque, Glue Chip), Brass Caming



**A225J**  
Door and Sidelight Glass,  
J Glass (Clear Beveled,  
Glue Chip), Brass Caming



**A225Q**  
Door and Sidelight Glass,  
Q Glass (Clear Beveled,  
Reed, Rain (Cotswald)),  
Brass Caming



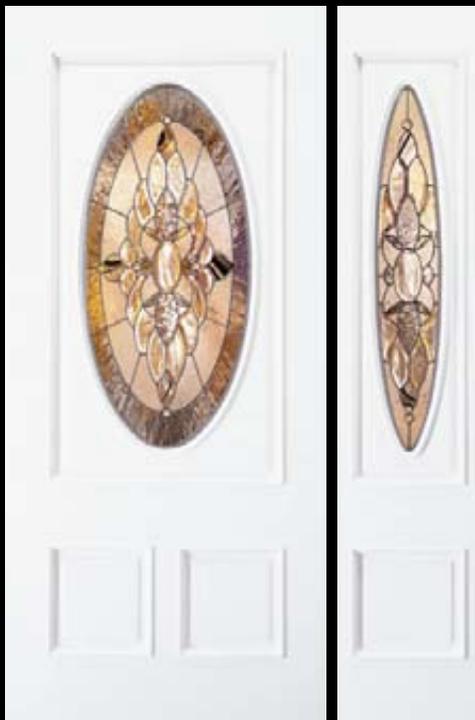
**A225T**  
Door and Sidelight Glass,  
T Glass (Clear Beveled,  
Glue Chip, Gotta),  
Polished Zinc Caming



**A115**  
 Mahogany Woodgrain Door, Sequoia Finish,  
 LG Glass (Clear Beveled, Clear Green, Rose,  
 Brown Antique, Clear Antique), Brass Caming



**A115**  
 Mahogany Woodgrain Door and Sidelight,  
 Sequoia Finish, T Glass (Clear Beveled, Glue Chip,  
 Gotta, Water), Brass Caming, Optional Carving



**A115**  
 Paint Surface Door and Sidelight, Eggshell Finish,  
 V Glass (Clear Beveled, Glue Chip, Black Baroque,  
 Grey Water), Polished Zinc Caming



**A115**  
 Paint Surface Door and Sidelights, Eggshell Finish, G Glass  
 (Clear Beveled, Glue Chip, Gotta, Water), Patina Caming,  
 Optional Carving



**A110**  
Paint Surface Panel Door,  
Forest Finish



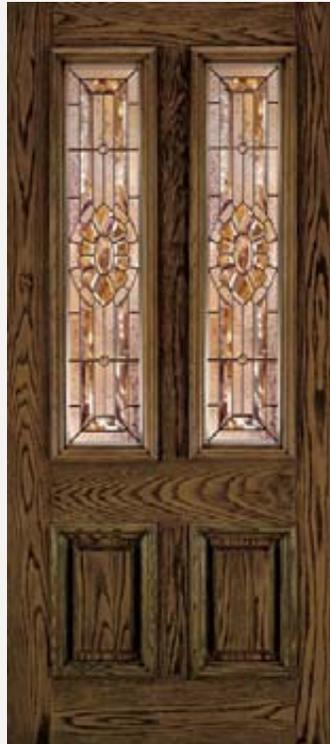
**A110**  
Mahogany Woodgrain  
Radius Top Panel Door,  
Sequoia Finish



**A102**  
Mahogany Woodgrain  
Panel Door, Sequoia Finish



**A110**  
Oak Woodgrain Panel Door,  
Honey Finish, Optional Carving



**A110**  
Oak Woodgrain Door, Mocha Finish,  
J Glass (Clear Beveled, Glue Chip),  
Brass Caming



**A160**  
Oak Woodgrain Panel Door,  
Honey Finish





**A110**  
Oak Woodgrain Door and Sidelights, Cashmere Finish, T Glass  
(Clear Beveled, Glue Chip, Gotta), Polished Zinc Caming



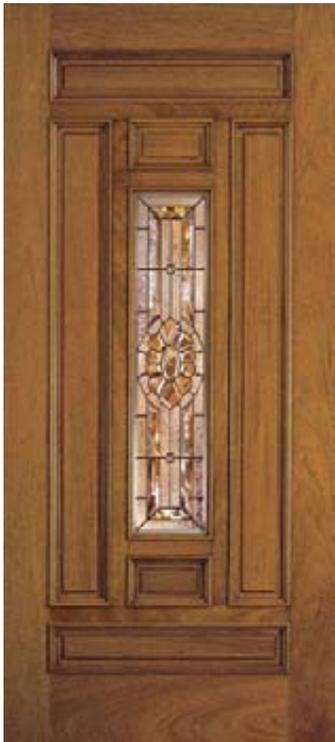
**A110J**  
Door and Sidelight Glass,  
J Glass (Clear Beveled,  
Glue Chip),  
Brass Caming



**A110R**  
Door and Sidelight Glass,  
R Glass (Clear Beveled,  
Clear Baroque, Glue Chip),  
Brass Caming



**A110Q**  
Door Glass,  
Q Glass (Clear Beveled,  
Reed, Rain (Cotswald)),  
Brass Caming



**A302**  
Mahogany Woodgrain  
Panel Door, Cashmere Finish,  
J Glass, (Clear Beveled, Glue Chip),  
Brass Caming



**A432**  
Mahogany Woodgrain Door and TDL Sidelights, Sable Finish,  
Clear IG Glass, All-Panel Door

*Glass for A302 door only*



**A302J**  
Door Glass, J Glass  
(Clear Beveled, Glue  
Chip), Brass Caming



**A302Q**  
Door Glass, Q Glass  
(Clear Beveled, Reed,  
Rain (Cotswald)),  
Brass Caming



**A302R**  
Door Glass, R Glass (Clear  
Beveled, Clear Baroque,  
Glue Chip), Brass Caming



**A302T**  
Door Glass, T Glass  
(Clear Beveled, Glue  
Chip, Gotta), Polished  
Zinc Caming



**A730**  
Oak Woodgrain Panel Door,  
Honey Finish



**A890**  
Oak Woodgrain Panel Door,  
Mocha Finish



**A890**  
Mahogany Woodgrain Door,  
Cashmere Finish, A Glass  
(Clear Beveled, Glue Chip),  
Brass Caming



**A302**  
Mahogany Woodgrain Panel Door,  
Cashmere Finish, Optional Carving



**A890**  
Mahogany Woodgrain Door,  
Sequoia Finish, C Glass  
(Clear Beveled, Glue Chip,  
Clear Baroque), Brass Caming



**A890**  
Paint Surface Door, Cobalt Finish,  
B Glass (Clear Beveled, Glue Chip,  
Ripple), Patina Caming



**A800**  
Paint Surface Doors and Sidelights, Eggshell Finish, Clear Beveled Glass



**A112**  
Oak Woodgrain Door and Sidelights, Honey Finish, J Glass  
(Clear Beveled, Glue Chip), Brass Caming



**A112**  
Mahogany Woodgrain  
Panel Door, Sequoia Finish,  
Optional Carving

*Glass for A112 door only*



**A112T**  
Door and Sidelight Glass  
T Glass (Clear Beveled,  
Glue Chip, Gotta),  
Polished Zinc Caming



**A112R**  
Door and Sidelight Glass  
R Glass (Clear Beveled,  
Clear Baroque, Glue Chip),  
Brass Caming



**A112Q**  
Door and Sidelight Glass  
Q Glass (Clear Beveled,  
Reed, Rain (Cotswald)),  
Brass Caming



**A465**  
Mahogany Woodgrain Door,  
Sequoia Finish, T Glass, Zinc Caming



**A465**  
Mahogany Woodgrain  
Panel Door, Sequoia Finish

*Glass for A465 door only*



D Glass,  
Brass Caming



L Glass,  
Patina Caming





A vertical photograph showing a decorative grille door and a coordinating sidelight set against a light-colored stone wall. A black lantern-style light fixture is mounted on the wall to the left of the door. The door and sidelight have a dark woodgrain finish. The image is partially obscured by a black overlay on the right side of the page.

## DECORATIVE GRILLE DOORS

Our decorative grille door and coordinating sidelight designs infuse any entry with a unique sense of elegance. Each of these doors features a single lite with a decorative grille. A range of grille designs is available to suit various architectural styles, and they're available in the Knotty Alder or Mahogany woodgrain finish or paint color you choose. For availability, check with your local JELD-WEN dealer or sales representative.



**A1260**  
Knotty Alder Woodgrain Doors, Mocha Finish, Clear IG Glass  
with Helios™ Grille in Dark Patina, Optional Segment Top



**A1260**  
Knotty Alder Woodgrain Doors, Mocha Finish, Clear IG Glass  
with Nouveau® Grille in Dark Patina, Optional Segment Top



**A5037**  
 Knotty Alder Woodgrain Door,  
 Mocha Finish, Clear IG Glass with  
 Metropolis® Grille in Dark Patina



**A5037**  
 Knotty Alder Woodgrain Door,  
 Mocha Finish, Clear IG Glass with  
 Chateaux Grille in Dark Patina



**A5037**  
 Knotty Alder Woodgrain Door,  
 Mocha Finish, Clear IG Glass with  
 Etruscan® Grille in Dark Patina,  
 Optional Radius Top



**A5037**  
 Mahogany Woodgrain Door,  
 Caramel Finish, Clear IG Glass with  
 Sundial® Grille in Dark Patina



**A5037**  
 Mahogany Woodgrain Door,  
 Caramel Finish, Clear IG Glass with  
 Armada® Grille in Dark Patina



**A5037**  
 Knotty Alder Woodgrain Door,  
 Mocha Finish, Clear IG Glass with  
 Heritage Grille in Dark Patina,  
 Optional Segment Top



**A5037**  
 Mahogany Woodgrain Door,  
 Caramel Finish, Clear IG Glass with  
 Infinity Grille in Dark Patina,  
 Optional Radius Top



**A5037**  
 Knotty Alder Woodgrain Door,  
 Mocha Finish, Clear IG Glass with  
 Lotus Grille in Dark Patina,  
 Optional Radius Top



**A5037**  
 Mahogany Woodgrain Door,  
 Caramel Finish, Clear IG Glass with  
 Century Grille in Dark Patina



**A5037**  
 Knotty Alder Woodgrain Door,  
 Mocha Finish, Clear IG Glass with  
 Georgian Grille in Dark Patina



**A5037**  
 Mahogany Woodgrain Door,  
 Caramel Finish, Clear IG Glass with  
 Regal Grille in Dark Patina,  
 Optional Segment Top



**A5037**  
 Mahogany Woodgrain Door,  
 Caramel Finish, Clear IG Glass with  
 Monte Carlo® Grille in Dark Patina,  
 Optional Radius Top



**A5037**  
 Knotty Alder Woodgrain Door,  
 Mocha Finish, Clear IG Glass with  
 Versailles Grille in Dark Patina,  
 Optional Radius Top



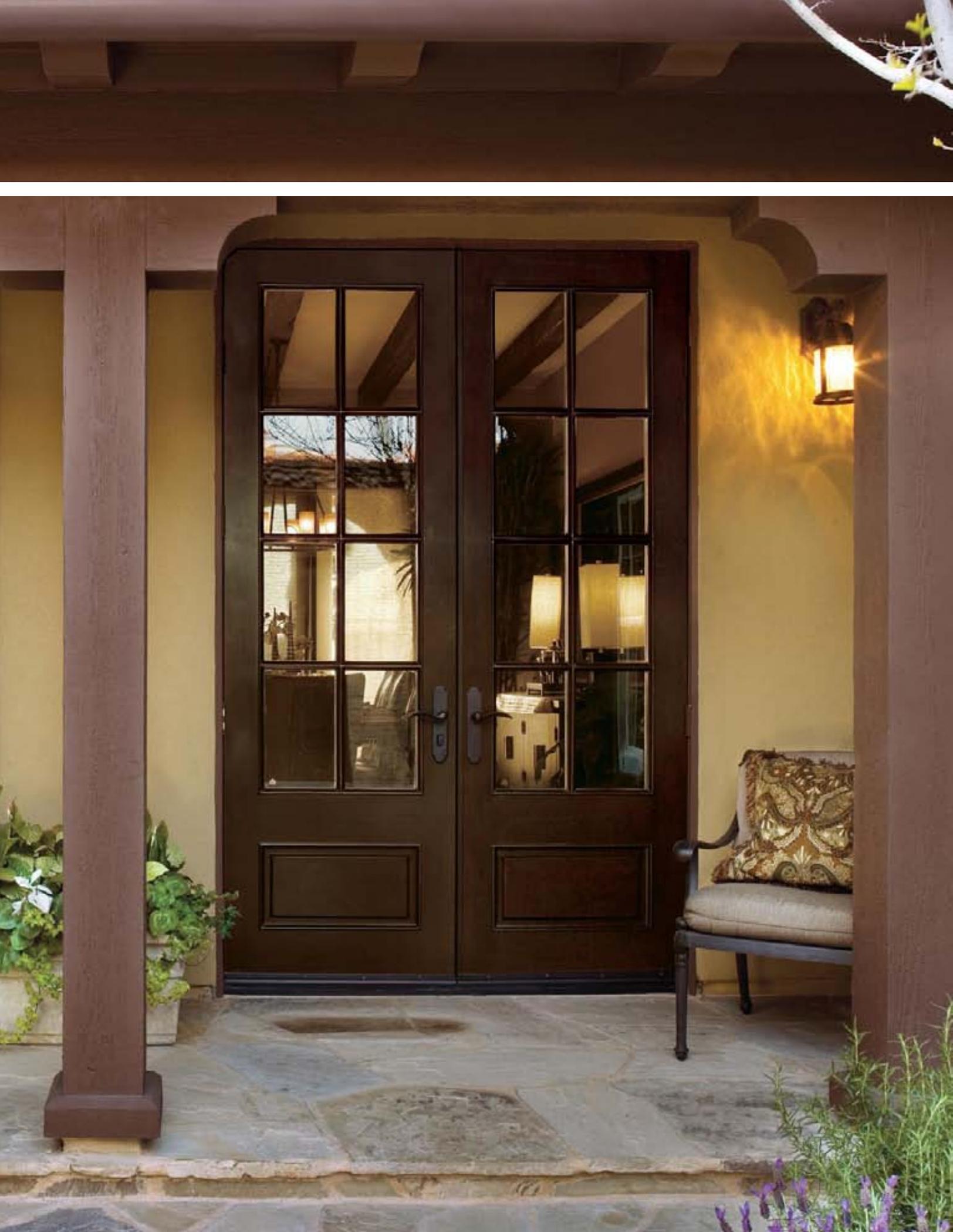
**A5037**  
 Mahogany Woodgrain Door,  
 Caramel Finish, Clear IG Glass with  
 Meander® Grille in Dark Patina



**A5037**  
 Mahogany Woodgrain Door,  
 Caramel Finish, Clear IG Glass with  
 Cathedral® Grille in Dark Patina



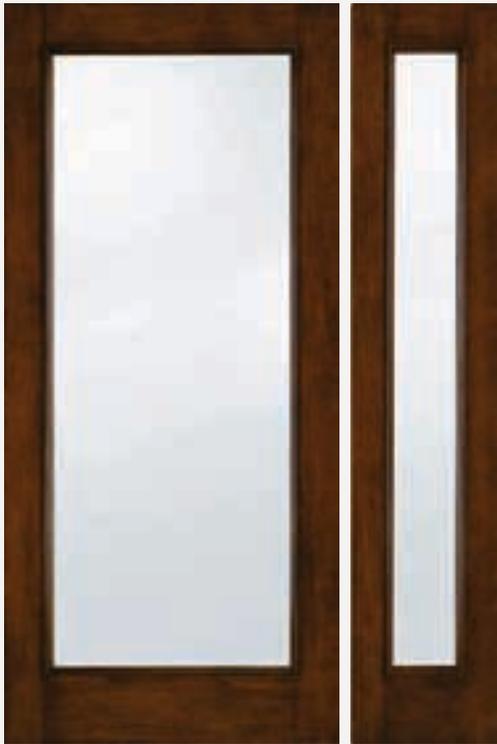
**A1260**  
Knotty Alder Woodgrain Doors, Mocha Finish, Clear IG Glass with  
Mediterranean™ Grille in Dark Patina, Optional Segment Top



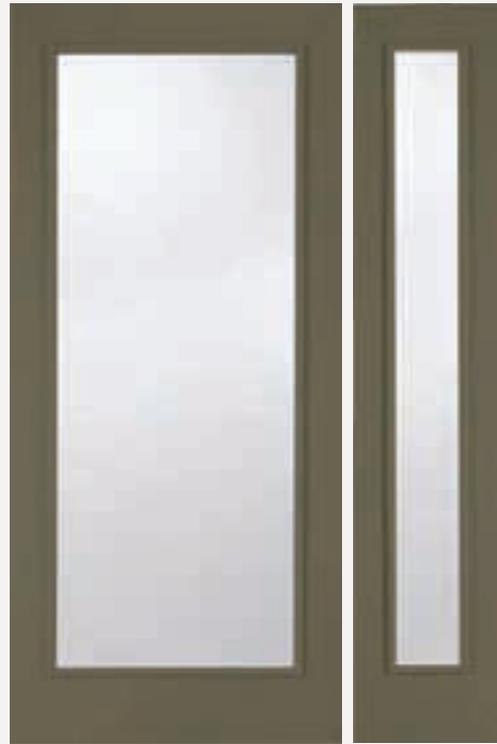


## PATIO DOORS

We create some of the best fiberglass patio doors with simulated divided lites (SDL) available today. Each one of our SDL patio doors features a classic true divided lite appearance that requires virtually no maintenance, and these doors come in designs to match or coordinate with our other exterior doors. Patio doors are available with a vast variety of glass types. Please view our standard glass selection on pages 62 and 63.



**A5001 SDL Door and A5701 Sidelight**  
Mahogany Woodgrain, Caramel Finish, Clear IG Glass



**A5001 Door and A5701 Sidelight**  
Paint Surface, Custom Finish, Clear IG Glass



**A5010 SDL Door and A5705 SDL Sidelight**  
Mahogany Woodgrain, Caramel Finish, Clear IG Glass



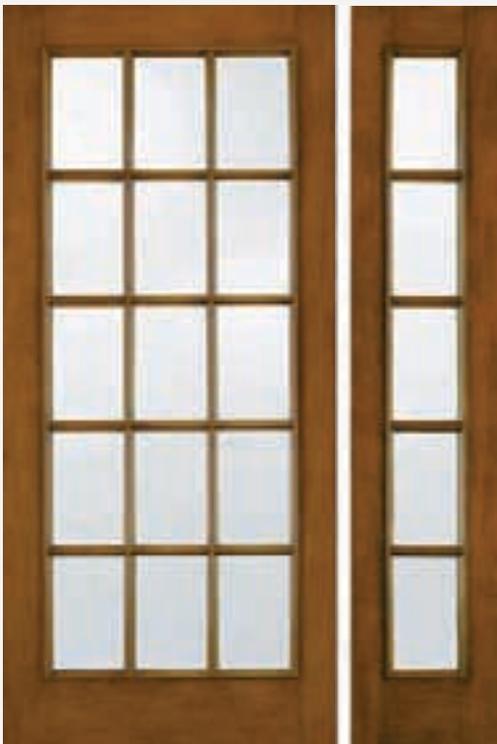
**A5010 SDL Door and A5705 SDL Sidelight**  
Paint Surface, Khaki Finish, Clear IG Glass



**A5512 SDL Door and Sidelight**  
Mahogany Woodgrain, Antique Caramel Finish,  
Clear IG Glass



**A5944 SDL Door and A5703 SDL Sidelight**  
Mahogany Woodgrain, Sequoia Finish, Clear IG Glass



**A5015 SDL Door and A5705 SDL Sidelight**  
Mahogany Woodgrain, Cashmere Finish, Clear IG Glass



**A5015 SDL Door and A5705 SDL Sidelight**  
Paint Surface, Khaki Finish, Clear IG Glass



**A5506**  
Mahogany Woodgrain Segment Top SDL Doors,  
Mocha Finish, Clear IG Glass



**A5509**  
Mahogany Woodgrain SDL Door,  
Antique Honey Finish, Clear IG Glass



**A5944**  
Mahogany Woodgrain Door,  
Honey Finish, Clear IG Glass



**A5506**  
Knotty Alder Woodgrain SDL Door,  
Caramel Finish, Clear IG Glass,  
Optional Segment Top



**A5001**  
Mahogany Woodgrain Door,  
Sable Finish, Clear IG Glass



**A1260**  
Knotty Alder Woodgrain Door,  
Antique Chappo Finish, Clear IG Glass,  
Optional Segment Top



**A5037**  
Mahogany Woodgrain Door,  
Cherry Finish, Low-E IG Glass,  
Optional Radius Top



**A5037**  
Mahogany Woodgrain Door,  
Cherry Finish, Low-E IG Glass,  
Optional Segment Top



**A5037**  
Mahogany Woodgrain Door,  
Cherry Finish, Low-E IG Glass



# FOLDING DOOR SYSTEMS

We're pleased to provide a radiant new option for your home—our folding door systems. These systems operate accordion-style, which means each section slides on an overhead track and neatly folds away for full access to the indoors or outdoors.

## Folding door hardware

Standard hardware finishes include Brushed Stainless Steel and Oil-Rubbed Bronze.\* Optional finishes are also available. The sill is a bronze anodized combination. It is also low-level for ease of access.



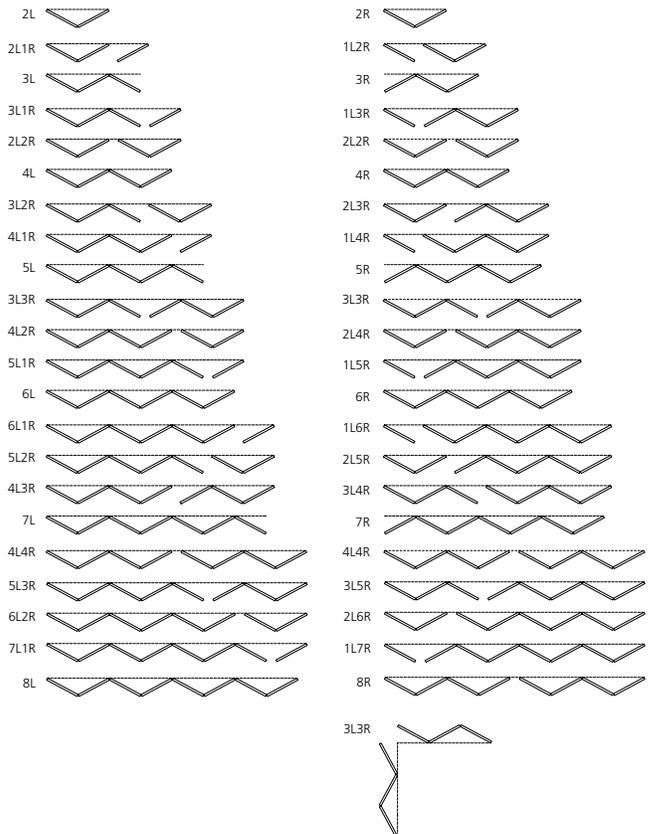
## Folding door configurations

The exterior folding door systems we create are truly customizable, because they're available in several configurations, ranging from two to eight leaves (depending on the opening width). Special order options include door heights up to 9'10." We offer widths up to 48' (for doors opening from the center with a properly engineered header).

### Standard size guide

Number of doors	Door configuration
2	2L or 2R
3	2L1R, 1L2R, 3L or 3R
4	2L2R, 3L1R, 1L3R, 4L or 4R
5	4L1R, 1L4R, 3L2R, 2L3R, 5L or 5R
6	5L1R, 1L5R, 4L2R, 2L4R, 3L3R, 6L, 6R or 3L3R90
7	6L1R, 1L6R, 5L2R, 2L5R, 4L3R, 3L4R, 7L or 7R
8	6L2R, 2L6R, 5L3R, 3L5R, 4L4R, 7L1R, 1L7R, 8L or 8R

Please note, all units are outswinging



\*Please note, Oil-Rubbed Bronze will change in appearance over time.



## ENCHANTING CHOICES



Once you've selected a door design that's ideal for your entry, you can ensure architectural authenticity and add individuality with our ample aesthetic options. These options include distinctive woodgrain species in several finish colors, versatile paint surface colors, brilliant glass types, and a range of exclusive hardware accents. The combination you choose will make your entry door like no other.

# ELEGANT VERSATILITY

## Woodgrain stain colors

We offer three distinctive woodgrain species, in a range of finishes, for each door we make. Doors in our Craftsman Collection and Classic Collection are available with Oak or Mahogany woodgrain; in our Old World Collection, decorative metal grille doors, nearly all patio doors and folding door systems are available with Knotty Alder or Mahogany woodgrain.



Oak

### Finish Colors for Craftsman and Classic Doors



Honey



Caramel



Chappo



Sequoia



Mocha



Sable



Cashmere



Mahogany

### Finish Colors for Craftsman, Classic, Old World and Patio Doors



Honey



Caramel



Chappo



Sequoia



Mocha



Sable



Cashmere



Knotty Alder

### Finish Colors for Old World and Patio Doors



Honey



Caramel



Chappo



Sequoia



Mocha



Cashmere

### Paint surface colors

For a smooth, versatile appearance, select one of our paint surface colors. These options are available for any Custom Fiberglass door design. Along with the standard paint surface colors shown here, we can match any JELD-WEN® Custom Wood window clad color or whatever paint color you select; simply provide us with a 4" x 4" paint sample.



Eggshell

Ivory

Swiss Coffee

Khaki

Forest

Cobalt

### Antique finishes

We offer antique finish colors for our door designs. This look is achieved through a multistep process that begins with applying a base stain for basic, overall color. Next, a dark brown or black stain (depending on the base color) is applied between the mouldings, panels and character marks to highlight these areas.

### Distressed texture

Doors in our Old World Collection are available with a distressed surface texture, which gives the doors an aged appearance. To create this texture, we simulate random wormholes and apply character marks to the door's stiles, rails, panels and mouldings. To accentuate these marks, we recommend Knotty Alder woodgrain and an antique finish.



# BRILLIANTLY DESIGNED

## Glass types

A wide array of glass types are available, and each one offers its own attractive texture, pattern or color. This glass will not only enhance your chosen door, sidelights and transoms, but will also add radiance to your entire home. Select any glass type for our standard designs or for a custom creation. In fact, any design is possible within the size and shape of our glass inserts.



Antique Light  
PurpleWaterglass  
Pale AmberWaterglass  
Light PurpleWaterglass  
BlueWaterglass  
Cherry RedOpal Light  
Green Wispy

Opal Avocado

Opal Transparent  
Pale AmberOpal Wispy  
Pale CaramelOpal Dense  
Pale Amber

Etched/Frosted



Flash White

## Caming

In any glass design, caming is the metal bonding material that fuses individual glass pieces together. This assembly is done by hand, using your choice of Bright Brass, Polished Zinc or Patina caming. Glass with Bright Brass or Polished Zinc caming is triple glazed to protect the finish. Glass with Patina caming can be either single or triple glazed.



Polished Zinc Caming



Brass Caming



Patina Caming

# CHARMING DETAILS

## Decorative metal accents

With decorative metal accents, our Old World Collection doors have an especially charming appearance. These accents include corner, rail and radius straps; diamond and round clavos; door, sidelight and speakeasy grilles in various grille patterns; and a door knocker with an aged look. Each one is available in either Rust Patina or Dark Patina.

*\*Not all designs are available in every woodgrain option or size.  
1/4" clear tempered glass standard on all speakeasies; also available with insulated glass.*

### Clavos



1-3/4"  
Round Clavos,  
Dark Patina\*



1"  
Round Clavos,  
Rust Patina\*



1-3/4"  
Diamond Clavos,  
Dark Patina\*



1"  
Diamond Clavos,  
Dark Patina\*

### Door knocker



Dark Patina\*

### Speakeasies



Bordeaux  
Speakeasy Grille,  
Dark Patina\*



Rustic  
Speakeasy Grille,  
Dark Patina\*



Seville  
Speakeasy Grille,  
Dark Patina\*



Speakeasy Door,  
Hinges and Latch,  
Rust Patina\*

### Straps



Rail Strap,  
Dark Patina\*



Radius Strap,  
Dark Patina\*



Corner Strap,  
Dark Patina\*

## Sills

To help you create a cohesive look for your entrance, we offer sills to match or coordinate with the door's woodgrain and stain color combination.



Aluminum with  
Brass Finish



Aluminum with  
Oil-Rubbed Bronze Finish\*\*



Mahogany  
(no warranty)



Aluminum with Polished  
Aluminum Finish



Aluminum with  
Polished Nickel Finish



Oak  
(no warranty)

*\*\*Please note, Oil-Rubbed Bronze will change in appearance over time.*

### Hinge options

Our solid brass concealed-bearing hinges are available in four different finishes, so you can choose one to match or complement the other hardware on your door. If you select Oil-Rubbed Bronze, please note that its appearance will change over time.



### Decorative tips

For added character, select our decorative hinge tips. They're available in three shapes, and each shape comes in any of our hinge finish colors.



### Entry locksets

Visually appealing lock hardware is available for any of our entry doors. This hardware is created with only the finest materials, and it's available in a range of styles for either right-hand or left-hand doors. Each lockset includes an exterior escutcheon plate, mortise lock, interior escutcheon plate and your choice of knob or lever for the interior (depending on the model).



# CREATING LONGEVITY

Every JELD-WEN® Custom Fiberglass door begins as two detailed fiberglass skins, which are created in molds made from our Custom Wood doors. These skins are made with our exclusive Strata™ technology, which incorporates multiple layers of resins, tinted resins, base colors and reinforcing materials for greater structural strength. Next, the skins are adhered to engineered wood frames with our exclusive core materials and bonding agents that permanently lock the skin to the frame. The skins are not only durable but also authentic in appearance.

Classic panel design



1. Permalane prefinish
2. Matching hardwood edge band
3. LVL (laminated veneer lumber) stile
4. PolyMicro foam core
5. Detailed fiberglass skin
6. Raised panel
7. Raised moulding

Craftsman panel design



1. Permalane prefinish
2. Matching hardwood edge band
3. LVL (laminated veneer lumber) stile
4. PolyMicro foam core
5. Detailed fiberglass skin
6. Flat panel
7. Non-profiled sticking

### The core

In the fiberglass door industry, our PolyMicro foam core technology is a first. It not only gives each door a dense, solid feeling, but the unique core material also prevents the skin from delaminating. The core is permanently bonded to the skins and frame, so it becomes an integral part of the structure, which keeps the doors from warping.

### Prefinishing

For lasting beauty, each door is made with the Permalane prefinishing system. During this comprehensive process, layers of specially formulated grain filler and UV-protective stain coats are applied. These stain coats are encapsulated in the final protective top coat, which is created to withstand extreme environments. Our skilled artisans control airflow, temperature and humidity throughout the entire process for an exceptional finish that will protect and enhance the beauty of our doors.

Old World panel design



1. Permalane prefinish
2. Matching hardwood edge band
3. LVL (laminated veneer lumber) stile
4. PolyMicro foam core
5. Detailed fiberglass skin
6. Raised panel
7. Raised moulding
8. Knots
9. Distress marks

SDL panel design



1. Permalane prefinish
2. Matching hardwood edge band
3. LVL (laminated veneer lumber) stile
4. Detailed fiberglass skin
5. Composite grilles matching door skin
6. Internal metal shadow bars
7. Clear insulated glass
8. Raised moulding

# SIMPLY COMPLETE

All Custom Fiberglass doors are available prehung with the Insignia® Door System. This complete package ensures the smoothest installation. It includes all the necessary components, including solid hardwood or composite jambs, mouldings, weatherstrips, concealed-bearing hinges (available with optional decorative hinge tips) and your choice of six sill options. All parts are precision-machined for a correct fit and a hassle-free installation.

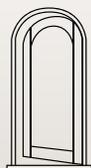
**Note:** The hardwood jambs and mouldings in the Insignia Door System are covered by our 5-year warranty.

## Fiberglass entry system

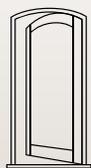
This illustration shows the construction of our Custom Fiberglass entry system with a composite jamb.



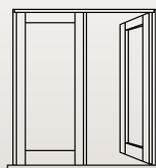
**System 1**  
Single Door



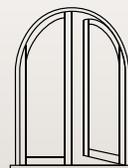
**System 1**  
Single Radius Door



**System 1**  
Single Segment Door



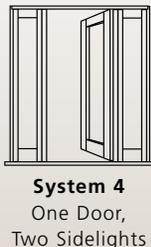
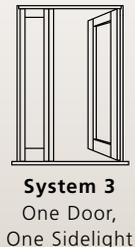
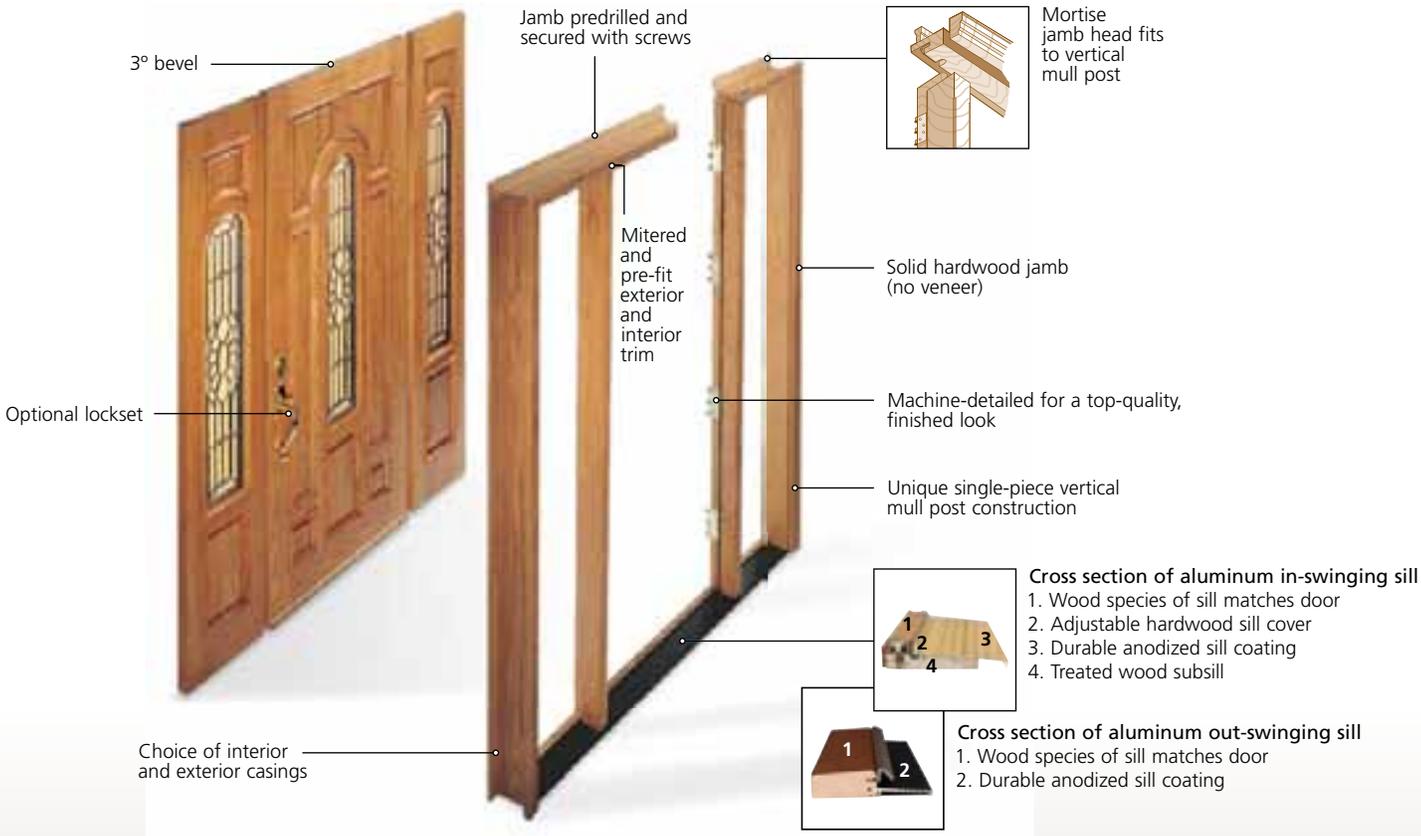
**System 2**  
Double Doors



**System 2**  
Double Radius Doors

Hardwood entry system

This illustration shows the construction of our Custom Fiberglass entry system with a hardwood jamb.



## Our warranty to you

JELD-WEN® IWP® Custom Doors grace the entrances and passages of exquisite homes throughout the world. Our designs, artisanship and exemplary service have earned JELD-WEN a reputation as the world's finest door maker. This warranty is effective for IWP® Custom Doors manufactured by us on or after August 1, 2005, for use in the United States and Canada. Any previous warranties will continue to apply to door products manufactured by us prior to this date. For additional information, including care and maintenance, installation and finishing instructions, contact us or refer to [www.jeld-wen.com](http://www.jeld-wen.com).

## What this warranty covers

We warrant our products below will be free from defects in materials or workmanship from the date of purchase for the time periods specified below.

**Limited Lifetime Warranty Aurora® Doors and Component Parts:** We warrant our Aurora® Door for **five years**. If our product is proven to be defective **after the first five years**, we will offer for purchase a replacement Aurora® Door product or component part for 50% off the then current JELD-WEN list price.

**Limited Five Year Warranty on Aurora® Factory Prefinish:** We warrant the factory prefinish on our Aurora® Door for **five years**. Should the factory prefinish be proven defective, we will at our option refinish the door or pay up to \$350.00 to the current owner.

**Limited Five Year Warranty on IWP® Custom Wood Doors and Component Parts:** We warrant our IWP® Custom Wood Doors for **five years**.

**One Year Limited Warranty on IWP® Custom Wood Door Factory Prefinish:** We warrant the factory prefinish on our IWP Custom Wood Doors for **one year**. Should the factory prefinish be proven defective, we will at our option refinish the door or pay up to \$250.00 for an interior door and up to \$350.00 for an exterior door to the current owner.

## How to get assistance

If you have a problem with your JELD-WEN IWP Custom Door, immediately upon discovery contact the distributor or dealer from whom you purchased our product, or contact us directly:

**Mail:** JELD-WEN Custom Doors  
**Attn:** c/o Warranty Claims  
7365 Mission Gorge Road, Suite G  
San Diego, CA 92120  
**Phone:** 619.229.6700  
**Fax:** 619.229.1150

We can respond quickly and efficiently if you provide the following: a) date and location of purchase, b) how to contact you, c) the address of where the product can be inspected, and d) a description of the problem and the product (photographs are helpful).

## What we will do

Upon receiving your notification, we will send out an acknowledgement within three business days of receipt to the contact identified. We will investigate your claim and take appropriate action within **30 days** of receipt of notification. If it is determined that our product does not have a defect covered by the warranty, we may charge an inspection fee for an onsite inspection that is required or requested by you. If it is determined that there is a defect, we will either repair the door or ship a replacement door to the distributor or person making the warranty claim in the same condition of fitting or finishing as the door originally sold to the distributor. If we are unable to provide replacement and repair is not practical or cannot be made timely, then we will refund the purchase price. This guarantee gives you specific legal rights, and you may have other rights that vary from state to state.

If the claimed nonconformity is warp, we may defer repairing or replacing the door panel for a period up to **twelve months** from the date of claim. It is not uncommon for a temporary warp condition to occur as the door panel adjusts to local humidity and temperature conditions. This deferral will not be counted against the warranty period.

## What this warranty does not cover

We are not liable for:

- Warp for any 3'6" wide by 8'0" high by 1 3/4", or smaller door panel, which does not exceed 1/4" in the plane of the door panel itself; door panels wider and/or higher are not guaranteed for warp; warp, bow, misalignment, splitting, or shrinking caused by the natural tendencies of the wood for any door manufactured with a wood species not part of IWP's standard offering.
- Normal wear and tear, including normal wear and tear of weatherstrip; and natural weathering of surfaces or variations in the color or texture of the wood or finish; surface checks that are less than 1/32" in width and/or 2" in length; Knotty Alder: surface checks that are less than 1/8" in width and/or 5" in length, and knot placement, quantity, or size.
- Problems due to misuse, abuse, failure to follow the care and maintenance instructions; failure to provide an adequate overhang (See Homeowners Manual for IWP Appropriate Exposures or consult your dealer if you have questions); or as a result of any cause beyond our control (e.g., fire, flood, earthquake, other acts of nature, and acts of third parties outside of our control).
- Problems related to: improper finishing of all surfaces (front and back) and edges (top, bottom, and sides) of the door system (See Finishing Instructions in Homeowners Manual); variation or unsatisfactory results in sheen or texture resulting from the field application of paint or any other finishing material; damage caused by extreme temperature buildup where storm doors are present.
- Bow or misalignment in the frame or jamb in which the door panel is hung (if such is purchased from IWP unmachined and not prehung); problems related to water and/or air infiltration due to improper assembly or installation; and structural integrity issues or problems caused by improper fitting of the hardware or sizing of the panel.
- Discoloration or rusting of decorative metal accent options, such as grilles, clavos, straps, etc.; solid oak or mahogany sill that is provided by us; or hardware or inserts that are not provided by us, such as locksets, door handles, strikes, etc.
- Cost for labor, installation, removal or refinishing (other than stated above) of the replacement door or component.
- Damage or poor product performance resulting from installation into a condition that exceeds product design standards and/or certified performance specifications and/or does not comply with applicable building codes.
- Slight expansion or contraction due to varying environmental conditions; panel movement (shrinkage) of 1/4" or less due to temperature and humidity. Consult your "Homeowner's Manual" on how to work with this natural movement.
- Incidental or consequential damage. Some states do not allow the exclusion or limitation of incidental or consequential damages, so this may not apply to you.

## IMPORTANT LEGAL INFORMATION

**This Warranty sets forth our maximum liability for our products. We shall not be liable for special, indirect, consequential, or incidental damages. Your sole and exclusive remedy with respect to any and all losses or damages resulting from any cause whatsoever shall be as specified herein. We make no other warranty or guarantee, either express or implied, including implied warranties of merchantability and fitness for a particular purpose to the original purchaser or to any subsequent user of the product, except as expressly contained herein. In the event state law precludes exclusion or limitation of implied warranties, the duration of any such warranties shall be no longer than, and the time and manner of presenting any claim thereon shall be the same as, that provided in the express warranty stated herein.**

No distributor, dealer or representative of JELD-WEN has the authority to change, modify or expand this warranty. This warranty extends to the original purchaser (original purchaser means the contractor/distributor/purchaser and the initial owner of the structure where the product is initially installed) and is not transferable. The original purchaser of this product acknowledges that they have read this warranty, understand it and are bound by its terms and agrees to provide this warranty to the original owner of the structure into which the product is installed. Should state or provincial law preclude no transferability, then the warranty period is effective five years from the date of initial purchase for doors and one year from the date of initial purchase for the factory prefinish.

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The JELD-WEN website is your ultimate resource for learning about our reliable windows and doors. It has all the product information and design advice you need. Visit us at [www.jeld-wen.com](http://www.jeld-wen.com) today.

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a better way to build

To order or for more information about sizes, openings, installation, care and maintenance and our warranty, call 800.468.3667 or fax 800.426.8655. Or visit [www.jeld-wen.com](http://www.jeld-wen.com).

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