

- 1 Sash Limit Locks secure partial opening
- 2 Heavy Duty Sash Lock & Keeper added security, air tight lock
- 3 Recessed Tilt Latches both sash tilt in for easy cleaning
- 4 Continuous Over & Under Interlock prevents air infiltration

Aluminum Reinforced Meeting Rails\*

Triple Weather Stripping

- 5 energySMART® Glass thermal performance
- 6 Extruded Lift Rail part of sash extrusion, not added later

Welded Frame & Sash Corners seamless, superior strength

- 7 Multi Chamber Extrusions Foam-Filled Main Frame\*
- 8 Tilt Internal Mini Blinds\* alabaster, white, clay or gold

True Sloped Sill positive water drain off, no external weep holes to clog

Patented True-Position®
3/4" Stainless Steel Balance System
easy and quiet operation, never slips

Extruded Aluminum Screen Frame fiberglass mesh half screen aluminum mesh\*, full screen\*



























# UltraWeld.

## PREMIUM VINYL REPLACEMENT WINDOWS

Comfort, energy efficiency, ease of operation and ownership are built into every Polaris UltraWeld® window. Tough Polaris® vinyl extrusions are "ultra-welded" at every corner to create seamless and strong windows. Vinyl itself is not a thermal conductor.

This and many other energy saving features are standard. Hardware operates effortlessly and is designed with style and strength. Your new vinyl windows will retain their weather tight barrier and pristine appearance for a lifetime.

# Casement, Awning & Hopper Windows

Awning and casement sash cranks fold into base for a clean look. Both windows are triple sealed against the weather. Casement windows can be safely cleaned inside the home. Hinged side of sash slides away from frame when fully opened. Engaging casement lock secures sash in up to four places. Awning windows allow ventilation even on rainy days. Upgrade and modernize your basement with hopper windows.



# Glider Windows

Sash remove from inside for easy cleaning. Brass rollers provide easy operation.



Awning



# Bay, Bow & Garden Windows

Invite depth, charm, and light into your home with these custom engineered windows.

Bays traditionally feature a center picture window flanked by casement or double hung windows. Two windows can replace the picture window, as shown above. Windows in a bow are all the same size. Picture windows are flanked by two operable windows.

Add an herb garden
to your kitchen with
a garden window.
These custom built units
are structurally strong and
are extremely well insulated.

### **Patio Door**

The UltraWeld® vinyl patio door delivers the latest in gliding door technology and safety.

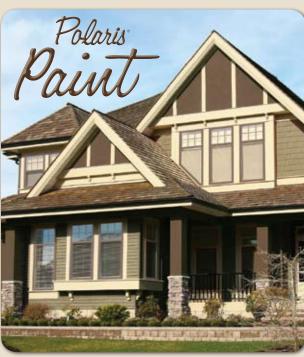
technology and safety.

3 to 6 light bows aluminum hip roof in sierra tan\*

2 panel patio door also available in 3 panel







Exterior coated with unique, high-performance coating specially formulated for PVC

Semi gloss finish • Crack and impact resistant

Color matched internal contour grids & caulk • Matching window frame coil ‡

Lead and chromate free • Does not pollute or damage the atmosphere

# 20 Year Warranty against fading, peeling or blistering



Ask for brochures about the products on this page.



# **ACCORDING TO THE** U.S. DEPARTMENT OF ENERGY.

windows could account for 10% to 25% of a home's energy bill. Using ENERGY STAR® windows manufactured with Low-E glass and argon gas to replace your single pane clear glass windows will reduce energy consumption.

### **ENERGY EFFICIENT GLASS**

EnergySMART® glass is standard in every Polaris® window. These insulated glass (IG) units are panes of glass sealed onto the Intercept® U-shaped steel spacer. Together, the spacer and sealant block temperature transfer.

We also offer many high-performance energy SMART® upgrades. Low-E coating reduces ultra violet light damage and heat gain. Triple pane IG units have sound deadening properties. Argon or krypton gas fill between panes further reduces temperature transfer. All upgrades are ENERGY STAR® qualified. Ask for an energySMART® brochure.







# Heat Mirror™ option

Low-E film is fixed between two glass panes. Heat Mirror SC75 argon fills both air spaces Heat Mirror SC75 S argon fills both air spaces + Low-E glass coating

#### **DECORATIVE GLASS\***

### designs















white

internal tilt mini blinds\*



clay



aold

prairie double diamond n/a contour style prairie style

internal muntin styles







brass



brass

or brasses



specialty glass

floral elongated view floral glass<sup>1</sup> view glass<sup>1</sup>



♦ Interior surface of glass unit pane ‡ 3/8" V-groove ground glass Bronze or Grav tint available

Ask about our glass breakage warranty.

# **VINYL COLORS**



standard



interior wood grain laminate\*



medium oak dark oak







coppertone hardware brown & wood grains \*options

Colors shown are reproduced by mechanical process and may vary from actual colors of product. Use actual color selectors.

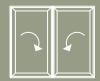


### LIFETIME LIMITED WARRANTY & SERVICE

We stand behind our products with an extensive network of factory trained technicians. Warranty is transferable.



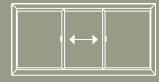
center picture window



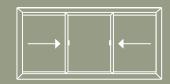
2 Lite Casement



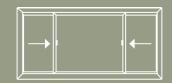
3 Lite Casement 1/3-1/3-1/3 center picture window



3 Lite Glider 1/3-1/3-1/3



3 Lite Glider 1/3-1/3-1/3



3 Lite Glider 1/4-1/2-1/4

glider screen[s] at active panel[s], optional full screen



windows + patio doors www.polaristechnologies.com